

Sears

owners manual

**MODEL NO.
113.299660**

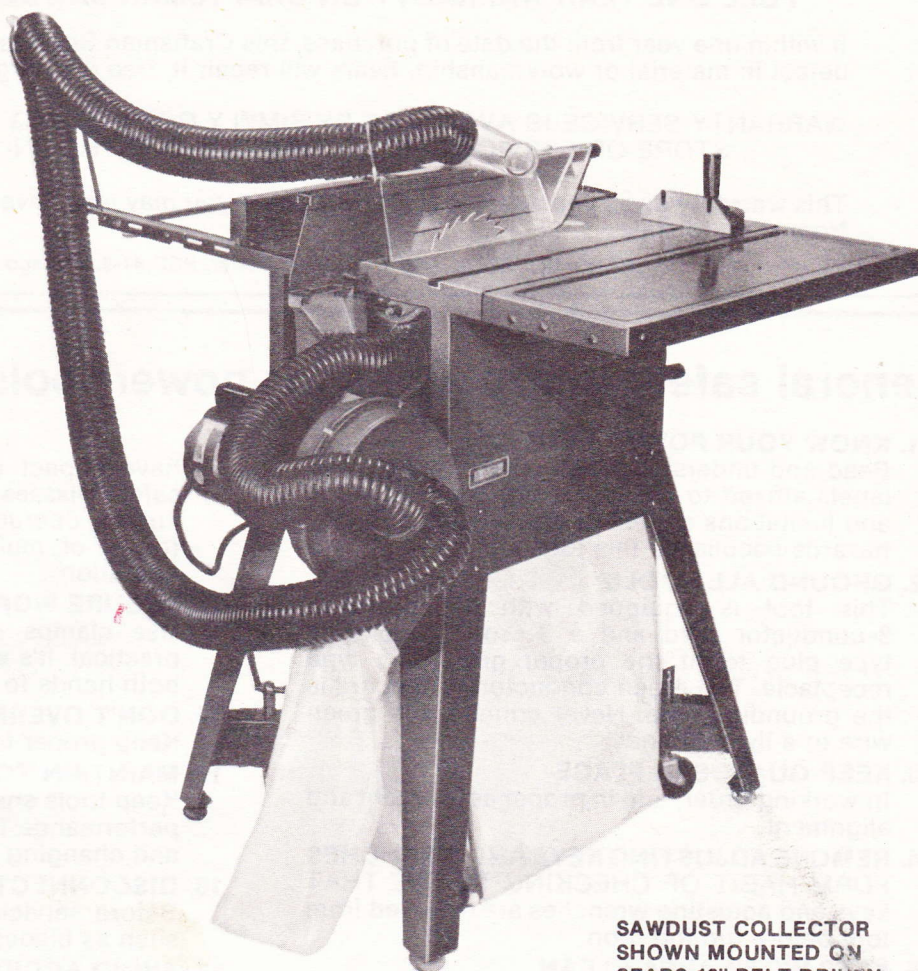
Serial
Number _____

Model and serial
number may be found
on the back of
mounting plate.

You should record both
model and serial number
in a safe place for
future use.

CAUTION:

**Read GENERAL
and ADDITIONAL
SAFETY
INSTRUCTIONS
carefully**



**SAWDUST COLLECTOR
SHOWN MOUNTED ON
SEARS 10" BELT DRIVE™
TABLE SAW**

Sears

CRAFTSMAN®

SAWDUST COLLECTOR

*An accessory for Sears Craftsman
10-inch Belt Drive Table Saw*

- *assembly*
- *operating*
- *repair parts*

Sold by SEARS, ROEBUCK AND CO., Chicago, IL. 60684 U.S.A.

FULL ONE YEAR WARRANTY ON CRAFTSMAN SAWDUST COLLECTOR

If within one year from the date of purchase, this Craftsman Sawdust Collector fails due to a defect in material or workmanship, Sears will repair it, free of charge.

WARRANTY SERVICE IS AVAILABLE BY SIMPLY CONTACTING THE NEAREST SEARS STORE OR SERVICE CENTER THROUGHOUT THE UNITED STATES.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., Sears Tower, BSC 41-3, Chicago, IL 60684

general safety instructions for power tools

1. KNOW YOUR POWER TOOL

Read and understand the owner's manual and labels affixed to the tool. Learn its application and limitations as well as the specific potential hazards peculiar to this tool.

2. GROUND ALL TOOLS

This tool is equipped with an approved 3-conductor cord and a 3-prong grounding type plug to fit the proper grounding type receptacle. The green conductor in the cord is the grounding wire. Never connect the green wire to a live terminal.

3. KEEP GUARDS IN PLACE

In working order, and in proper adjustment and alignment.

4. REMOVE ADJUSTING KEYS AND WRENCHES

FORM HABIT OF CHECKING TO SEE THAT keys and adjusting wrenches are removed from tool before turning it on.

5. KEEP WORK AREA CLEAN

Cluttered areas and benches invite accidents. Floor must not be slippery due to wax or sawdust.

6. AVOID DANGEROUS ENVIRONMENT

Don't use power tools in damp or wet locations or expose them to rain. Keep work area well lighted. Provide adequate surrounding work space.

7. KEEP CHILDREN AWAY

All visitors should be kept a safe distance from work area.

8. MAKE WORKSHOP KID-PROOF

— with padlocks, master switches, or by removing starter keys.

9. DON'T FORCE TOOL

It will do the job better and safer at the rate for which it was designed.

10. USE RIGHT TOOL

Don't force tool or attachment to do a job it was not designed for.

11. WEAR PROPER APPAREL

Do not wear loose clothing, gloves, neckties or jewelry (rings, wrist watches) to get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair. Roll long sleeves above elbow.

12. USE SAFETY GOGGLES (Head Protection)

Wear Safety goggles (must comply with ANSI Z87.1) at all times. Everyday eyeglasses only

have impact resistant lenses, they are NOT safety glasses. Also, use face or dust mask if cutting operation is dusty, and ear protectors (plugs or muffs) during extended periods of operation.

13. SECURE WORK

Use clamps or a vise to hold work when practical. It's safer than using your hand, frees both hands to operate tool.

14. DON'T OVERREACH

Keep proper footing and balance at all times.

15. MAINTAIN TOOLS WITH CARE

Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

16. DISCONNECT TOOLS

Before servicing, when changing accessories such as blades, bits, cutters, etc.

17. AVOID ACCIDENTAL STARTING

Make sure switch is in "OFF" position before plugging in.

18. USE RECOMMENDED ACCESSORIES

Consult the owner's manual for recommended accessories. Follow the instructions that accompany the accessories. The use of improper accessories may cause hazards.

19. NEVER STAND ON TOOL

Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.

Do not store materials above or near the tool such that it is necessary to stand on the tool to reach them.

20. CHECK DAMAGED PARTS

Before further use of the tool, a guard or other part that is damaged should be carefully checked to ensure that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may effect its operation. A guard or other part that is damaged should be properly repaired or replaced.

21. DIRECTION OF FEED

Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.

22. NEVER LEAVE TOOL RUNNING UNATTENDED

Turn power off. Don't leave tool until it comes to a complete stop.

additional safety instructions

1. **NOTE:** Do not turn the saw "ON" until you have determined that the spreader is in true alignment with sawblade and saw table. See additional instructions on p. 13.
 2. Avoid contact with moving parts:
 - Keep hoses permanently attached to fan housing at rear of machine.
 - Do not use disconnected hose as a vacuum.
 - Let the sawblade stop completely before removing bags, changing hose connections or reaching under guard to remove cut-off workpieces.
 3. Provide containment of thrown pieces:
 - Keep small collection bag in place on fan housing.
 - Plug blade guard outlet with provided foam
- when long hose must be disconnected from guard to saw oversize workpiece.
- Do not use disconnected hose as a vacuum to pick up pieces of wood or sawdust.
4. Guard against fire:
 - Empty collection bags frequently to avoid large accumulations of flammable sawdust.
 - Do not cut or sand metal or other spark-producing workpieces with large collection bag in place. Remove bag before starting operation.
 5. Replace guard immediately after completing operation requiring its removal (such as dadoing, molding, resawing, rabbeting.)
 6. Note and follow safety instructions that appear on the sawdust collector blower housing:

WARNING FOR YOUR OWN SAFETY:

1. READ AND UNDERSTAND SAW AND SAWDUST COLLECTOR OWNER'S MANUALS AND AFFIXED WARNINGS BEFORE OPERATING SAW.
2. DO NOT USE DISCONNECTED HOSE TO VACUUM SAWDUST OR CHIPS.
3. TURN OFF SAW AND WAIT UNTIL BLADE STOPS BEFORE REMOVING PIECES TRAPPED IN THE GUARD.



The operation of any power tool can result in foreign objects being thrown into the eyes, which can result in severe eye damage. Always wear safety goggles complying with ANSI Z87.1 (shown on Package) before commencing power tool operation. Safety Goggles are available at Sears retail or catalog stores.

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introduction

This Sawdust Collector is designed specifically for use on Sears Craftsman 10-inch Belt Drive Table Saws and when properly installed will effectively collect sawdust from the saw blade and deposit it into conveniently located canvas bags that are easily removed for emptying.

CAUTION: It is very important that these installation instructions be followed precisely in order to obtain maximum performance from this accessory.

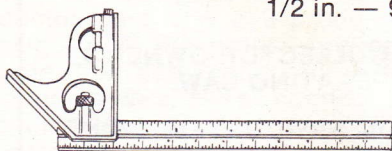
unpacking and checking contents



Medium Screwdriver
Small Screwdriver



Wrenches:
3/8 in. — 7/16 in.
1/2 in. — 9/16 in.



Small Square

Separate all parts from packing materials and check each item with the Parts List at the end of this manual to make certain all items are accounted for before discarding any packing material.

If any parts are missing, do not attempt to install this accessory until the missing items have been obtained. **IMPORTANT:** Do not confuse the foam seals in this package with packing material.

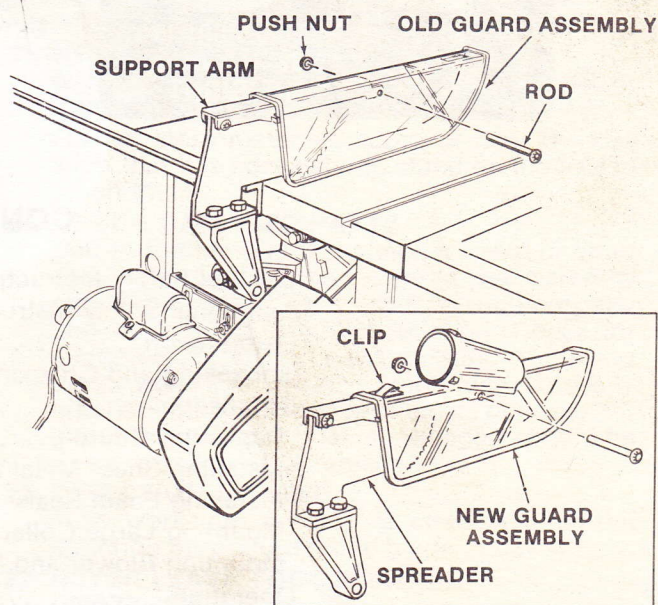
installation

NOTE: In these instructions it is assumed that the saw is assembled and operative.

Unplug saw, unplug motor, remove saw blade.

1. REPLACING GUARD

- Remove complete guard assembly.
- Using small screwdriver, pry off one of the push nuts on the 1/4-inch rod which holds the guard to the support arm. Pull 1/4-inch rod out from side opposite the side from which the push nut was removed. Remove guard.
- Install guard from this package.
- Slide 1/4-inch pin back through holes in guard and support arm.
- Find push nut supplied in loose parts bag and push on end of 1/4-inch rod. With guard on its side, place push nut on rod, place 3/8-inch closed end wrench on push nut and tap lightly on wrench until push nut is fully seated on rod.
CAUTION: Do not drive on push nut so far that the guard does not rotate on rod freely. Care should be exercised in pushing on nut to make certain that guard is not damaged.
- Install cable clip into 1/4-inch hole at rear of plastic guard by inserting long tab into hole and sliding clip forward until short tab snaps into place.
- Leave guard assembly off until step 2F.



IMPORTANT

Supplement to Owners Manual for the MODEL 113.299660 SAWDUST COLLECTOR

ADDITION TO STEP 1.D ON PAGE 4

CAUTION: Under certain conditions your new Guard may not pivot freely on the Support Arm. Check the operation of your Guard after replacing the Rod, but before installing the push nut.

If your Guard binds, check that:

1. There is no resin buildup on the Support Arm and
2. The Support Arm is not twisted, bent or wider at the bottom than at the top when viewed from the front.

If either of the above conditions exists, correct by

1. Removing resin buildup with Sears Gum & Pitch Remover and/or
2. Laying Support Arm on its side on a flat bench and, while holding a block of hardwood against the side, tapping gently with a hammer against the block to reform the Arm until its sides are straight and parallel.

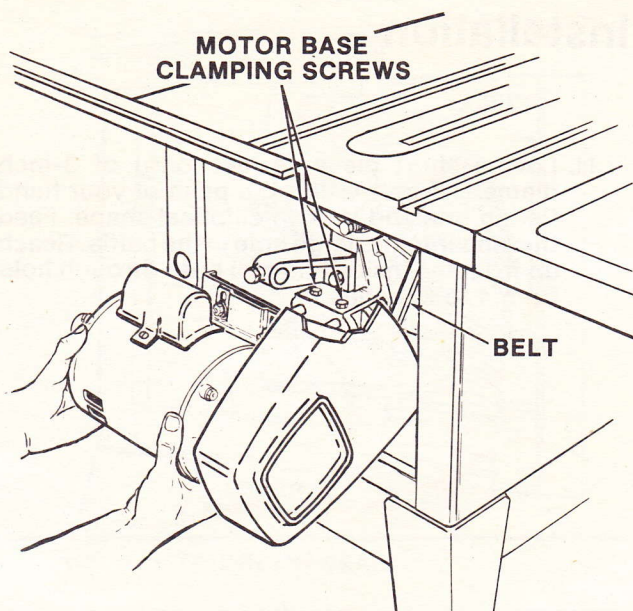
If your Guard still binds on the Support, it will be necessary to obtain a new Support and push nut from a Sears Service Center.

The parts to order are: 1. Support, Guard part no. 62395
2. Nut, Push part no. 60297.

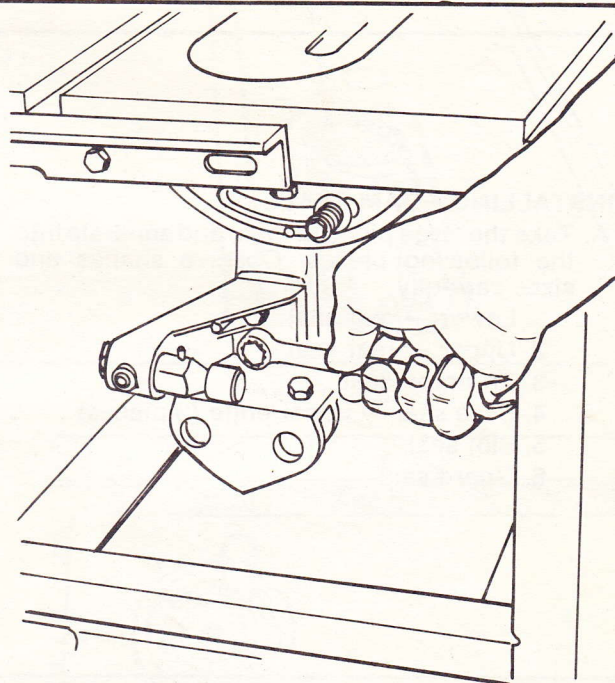
Remove your old Guard Support by prying off one of the push nuts at the rear of the Support and removing the pin. Assemble new Support by inserting pin and installing new push nut using a 3/8" closed end wrench and a hammer. Set guard on its side, place wrench over nut on rod and tap wrench until the nut has seated against the side of the Guard Support.

2. INSTALLING SHEET METAL BAFFLE

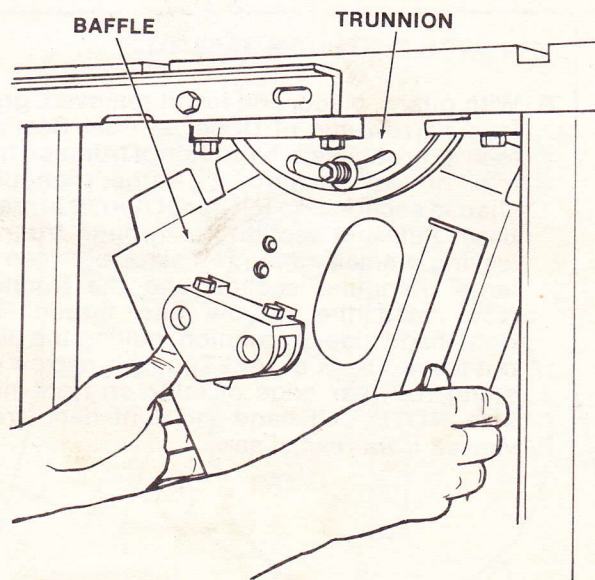
- A. Remove v-belt from driven pulley (pulley on saw arbor). Remove motor, motor mounting bracket, belt guard and belt assembly. After motor is removed, turn the clamping screws in cradle all the way in by hand.



- B. Remove guard support bracket from rear of cradle using 1/2-inch wrench.
C. Tilt the saw cradle to approximately 20°.

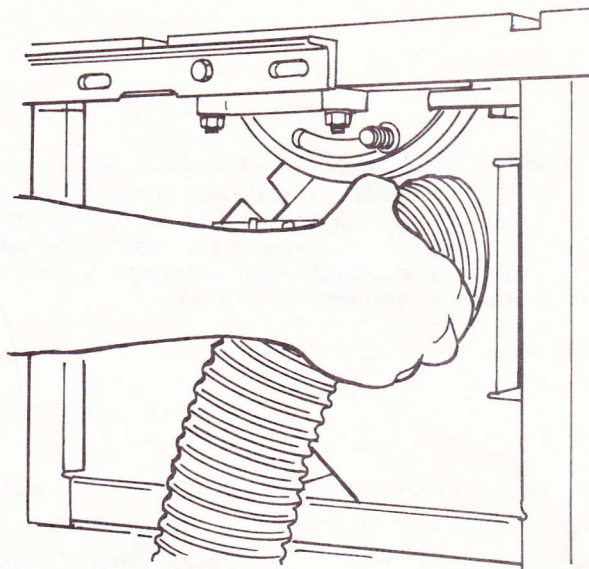


- D. Slide baffle over rear of cradle with slot for belt to right-hand side. Make certain that the top edges of the baffle are to the front of the Trunnion.
E. Reinstall guard support bracket. Do not tighten screws. Return cradle to 0° position.
F. Following instructions in Owners Manual for your saw, under the heading "Installing Blade Guard," realign spreader to blade.
G. Make sure that baffle clears edge of base when in both 0° and 45° positions.



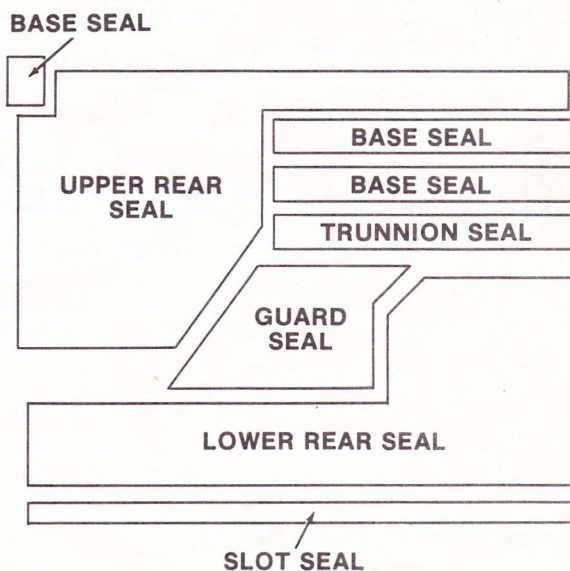
installation

- H. Locate short piece (4-feet long) of 3-inch diameter hose. Using the palm of your hand flatten one end into an elliptical shape. Feed this end into the large hole in the baffle. Reach up from the inside and pull hose through hole from 4 to 6 inches.

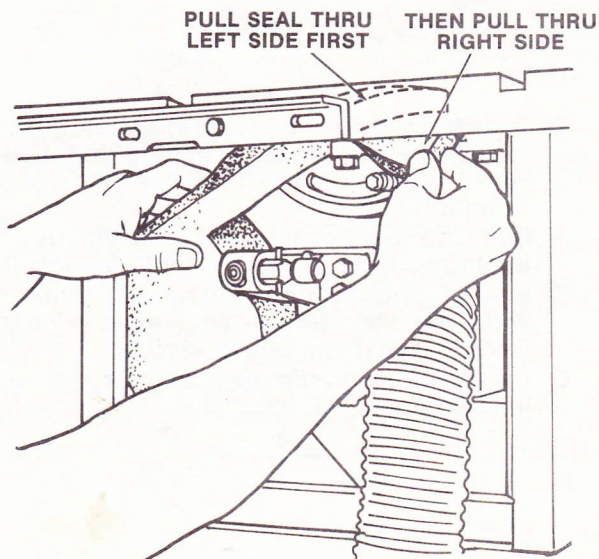


3. INSTALLING FOAM SEALS

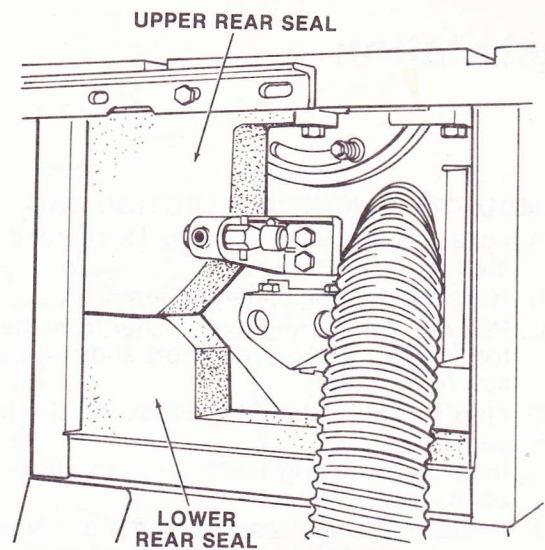
- A. Take the large piece of foam and separate into the following pieces. Observe shapes and sizes carefully.
1. Lower — rear seal
 2. Upper — rear seal
 3. Trunnion seal
 4. Base seal — upper edge (3 pieces)
 5. Slot seal
 6. Guard seal



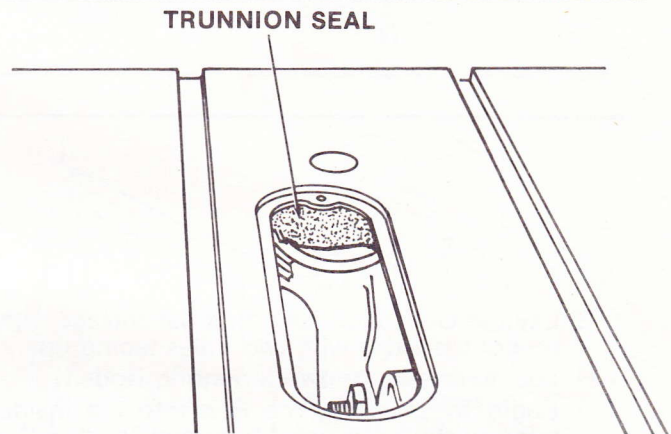
- B. With guard, blade, and insert removed, grasp long narrow end of Upper — Rear Seal and feed it through left-hand side of trunnion from rear of saw forward. Fit large triangular-shaped section into left upper corner at rear of base. Pull thin section on through trunnion leaving a small amount of slack between the large triangular section and the trunnion. Now, feed the narrow end through the right-hand side of trunnion, pulling the piece out toward back of saw. Tuck this narrow end along top rear edge of table on right-hand side. **NOTE:** Left-hand and right-hand are as viewed from rear of saw.



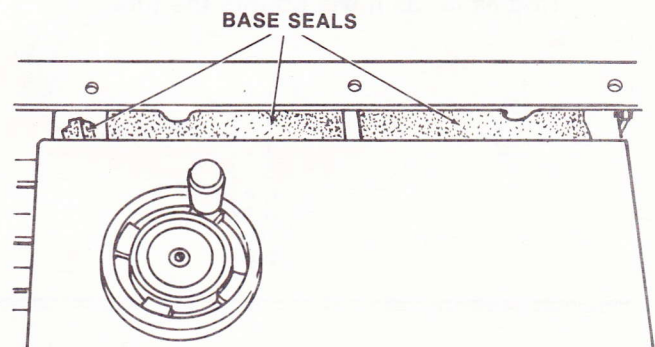
- C. Position Lower Rear Seal, with large side to the left, along bottom rear of saw cabinet. The top of the large side should touch the lowest part of the upper seal on the left-hand side of saw base.



- D. With insert and blade removed, grasp trunnion seal and tuck it into the openings in the top of the front trunnion. Piece should wrap around the center boss with the free ends pointing toward front of saw.

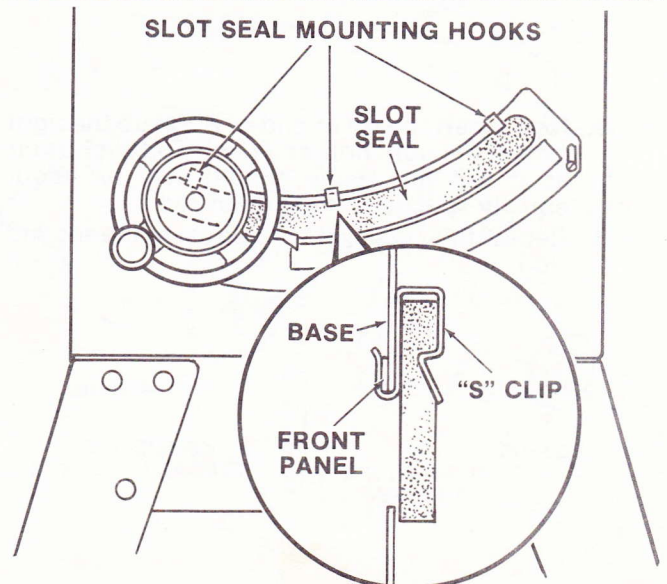


- E. Using the three pieces for sealing the base, close up the open area between saw table and saw base on the side of saw with the bevel crank. (Right-hand side, as viewed from front)



- F. Locate three "S" shaped hooks in loose parts and the slot seal in the foam pieces. Attach one clip 3-1/2 inches in from each end of the slot seal foam, and one in the center. (The foam is inserted in the large side of the clip). With foam on the inside of saw base, slide the clips onto the top edge of the "banana" slot, locating a clip near each end and one in the center. Adjust foam piece for the best sealing of the slot.

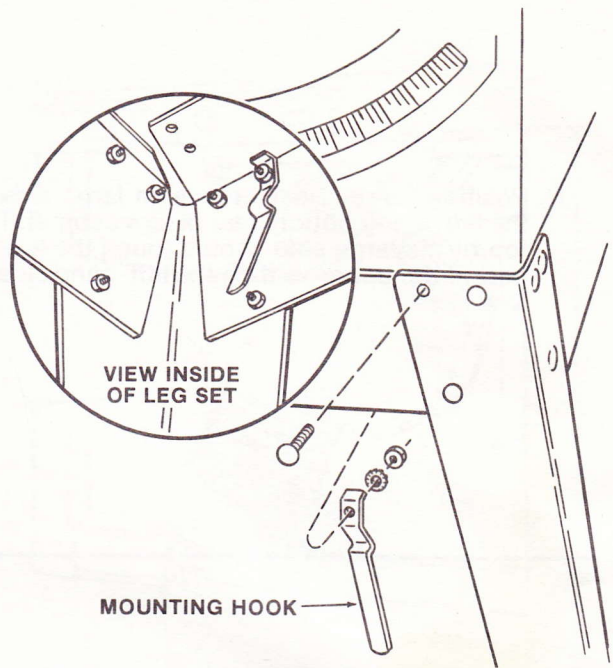
- G. Save "Guard Seal" piece of foam to use when hose is not attached to guard.



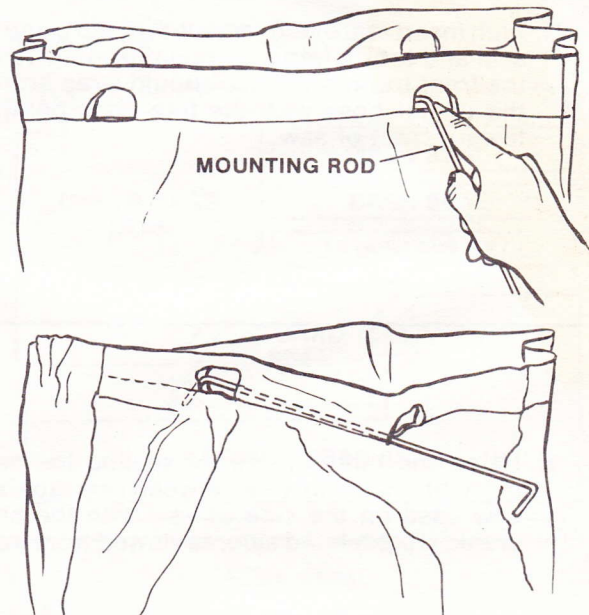
installation

4. MOUNTING LARGE COLLECTION BAG

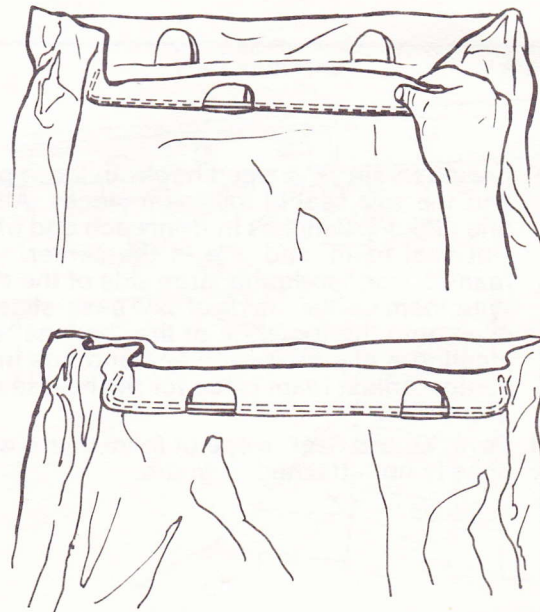
- A. Locate four Bag Mounting Hooks and two Mounting Rods.
- B. Have leg set completely assembled.
- C. Remove the nut and lockwasher from the two top inside bolts on the short ends of the leg set. (Four total)
- D. Find the four Mounting Hooks in the loose parts.
- E. Install a Mounting Hook on each of the four bolts as shown.
- F. Replace the lockwasher and nut. Tighten, keeping the Mounting Hooks vertical.



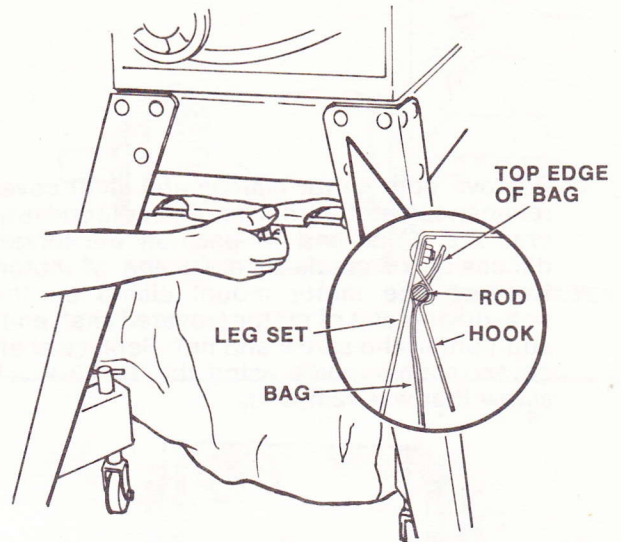
- G. Lay the Collection Bag on a flat surface with one of the sides with two holes facing up.
- H. Locate one of the two Mounting Rods.
- J. Begin by inserting the Rod into the inside edge of the right hand hole and feeding the Rod as far as it will go into the tube.



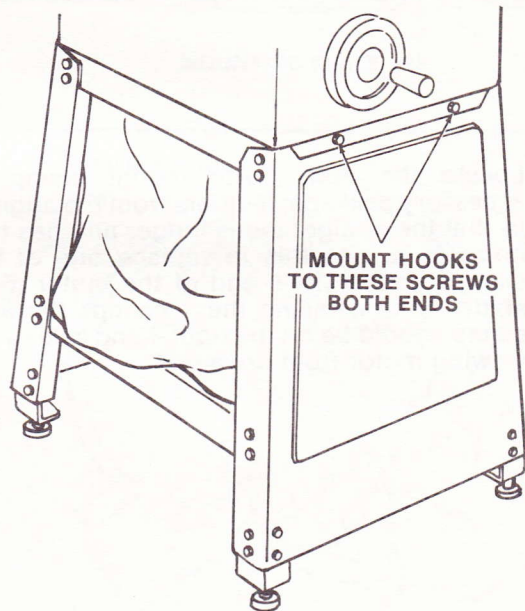
- K. Now insert the other end of Rod into the right side of the right hole and push Rod back as far as it will go. Holes should now be about equally spaced from ends of rod.
- L. Repeat this on the other side using the second Rod.



- M. Mount bag to hooks by sliding bag under the saw and leg-set with a mounting rod toward the front of saw. While holding one rod at the two holes, lift up bag and engage hooks with the rod. The long "fingers" of the hooks should be inside bag with the Rod between the Mounting Hooks and the side of the leg-set. Repeat at rear of saw, being careful to keep top edge of bag to inside of hooks. This edge should not engage the hooks.

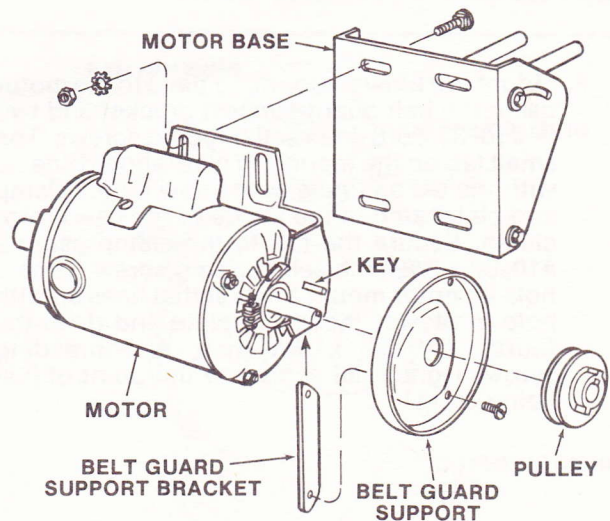


- N. If your saw is mounted on a stand instead of a leg-set, the bag will be mounted in the same manner, except that the collection bag will rest on the metal shelf. This will not interfere with the performance of the unit except that the bag capacity will be somewhat reduced.



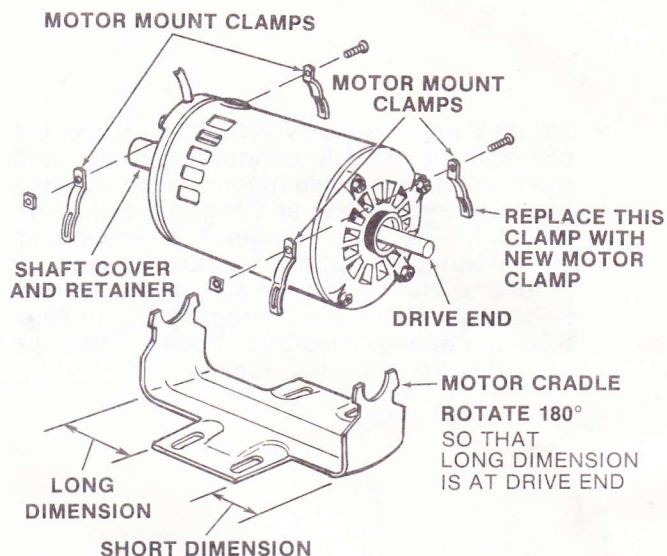
5. MOUNTING BLOWER AND HOSES

- Remove motor from motor base.
- Remove belt guard.
- Remove belt guard support and pulley. Save the belt guard support bracket and drive key.

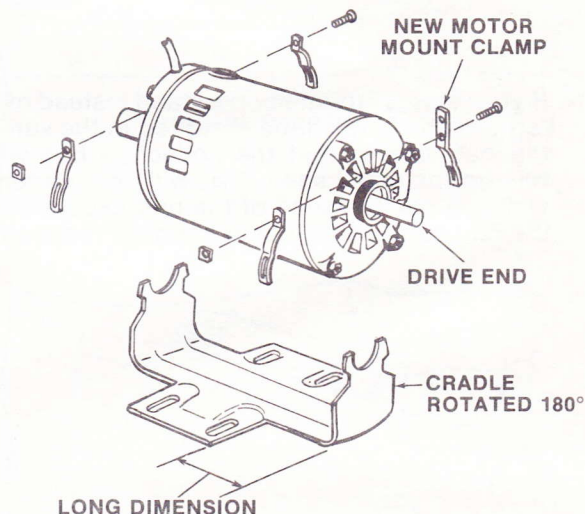


installation

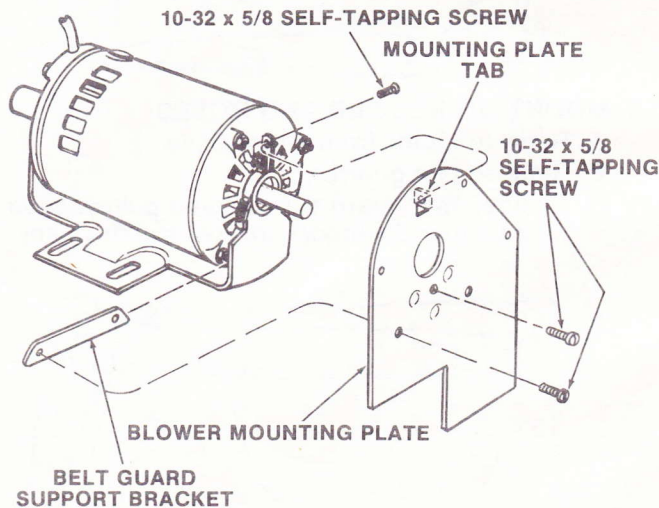
- D. Remove both motor clamps and shaft cover retainer. Lift motor from motor cradle and turn cradle end for end to position the longer dimension of cradle at drive end of motor. Reattach the motor mount clamp on the non-driving end of motor (covered shaft end) and tighten the screw and nut. Replace shaft cover retainer piece using the 10-32 x 3/8 screw that was removed.



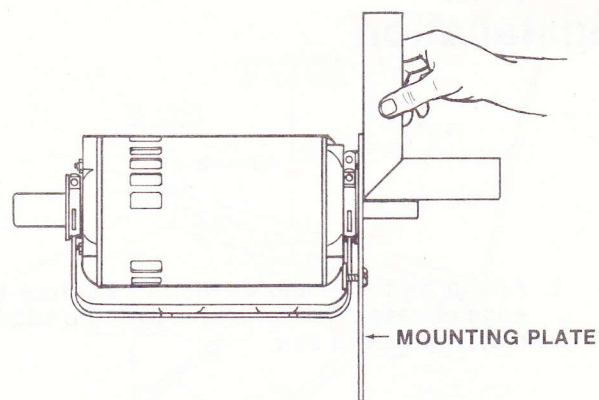
- E. Locate the new motor mount clamp in accessory package. It differs from the original in that the straight leg is longer and has two holes in it. Use this to replace one of the clamps on the drive end of the motor (5/8" shaft). In reinstalling these clamps the new clamp should be on the right-hand side when viewing motor from drive end.



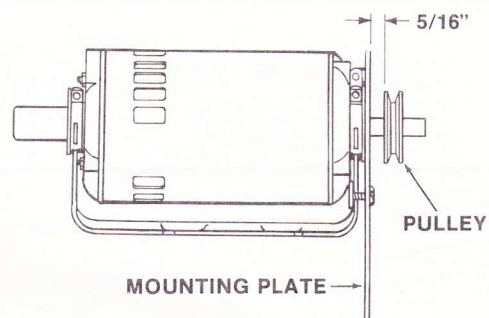
- F. Mount the blower mounting plate to the motor using the belt guard support bracket and two — #10-32 x 5/8-inch self-tapping screws. The small tab on the mounting plate should line up with the second hole in the new motor clamp. Secure the tab to the clamp using a #10-32 x 5/8-inch self-tapping screw. Locate hole in motor mount bracket that lines up with hole in blower mounting plate and drive the fourth #10-32 x 5/8-inch self-threading screw. Tighten all screws to the point of just being snug.



- G. Using a combination square (or try square), check the Mounting Plate to make sure it is perpendicular to motor shaft. Tighten (evenly and progressively) all three #10-32 x 5/8-inch screws, keeping the plate perpendicular to motor shaft. Do not overtighten, as this could deform the Mounting Plate. Tighten screw holding tab securely.



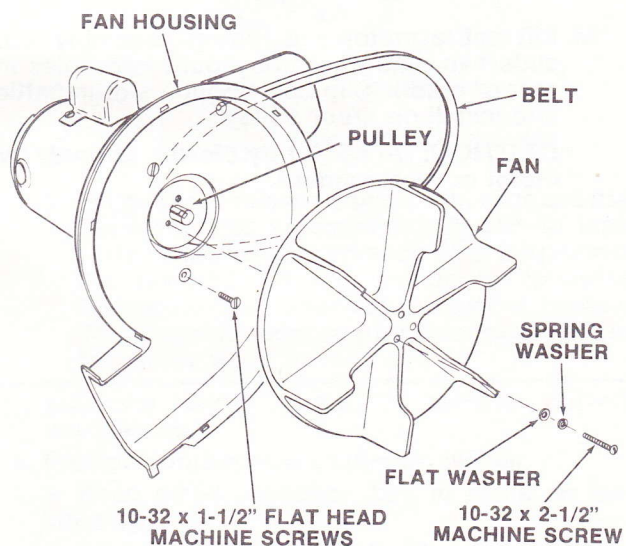
- H. Mount the new pulley supplied in loose parts to motor shaft using old key and new set screw. Pulley should be set 5/16-inch from mounting plate. Tighten set screw securely using hex wrench supplied in loose parts bag.



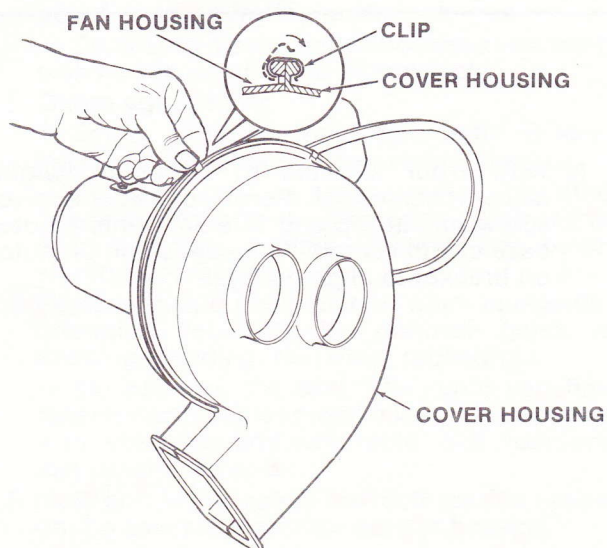
- I. Place belt on pulley — this needs to be done before attaching Fan Housing. Attach Fan Housing to mounting plate using four #10-32 x 1-1/2-inch flat-head machine screws.

- J. Mount fan to pulley using three #10-32 x 2-1/2-inch machine screws with spring and flat washers. (The flat washer should be against the fan). Make sure that keyway lines up with key.

Rotate fan to make sure that it clears the housing.

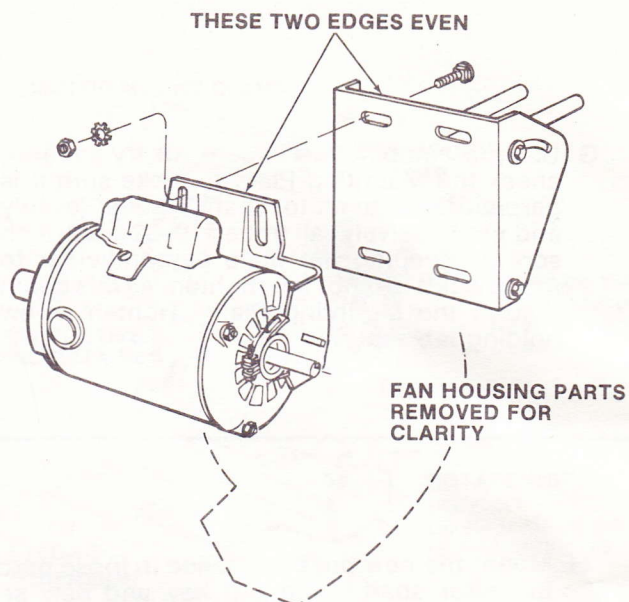


- K. Position cover housing over fan housing and attach using the seven tubing clips. These clips should be engaged in slots in the fan housing, then pulled over bead of both housings to seal the joint.



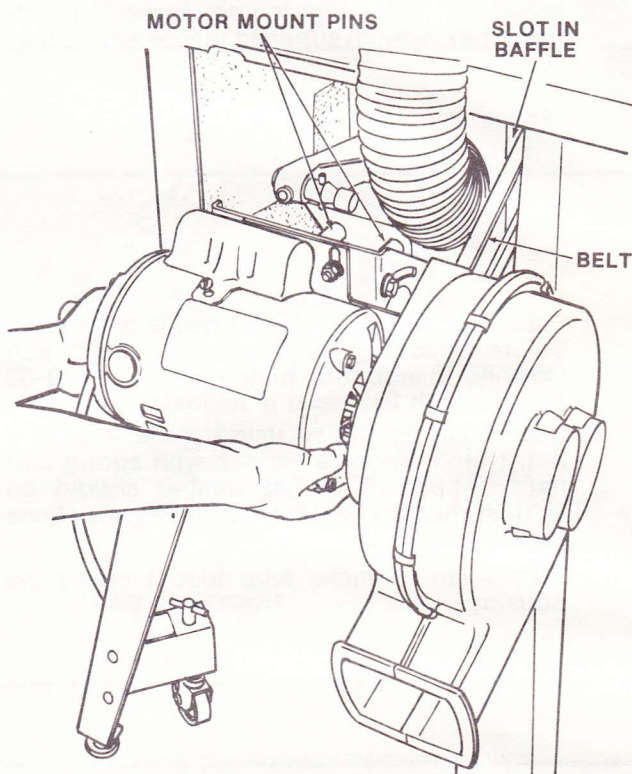
installation

- L. Attach motor to motor mount. Be sure top edge of base of motor aligns with top edge of motor mount of saw.

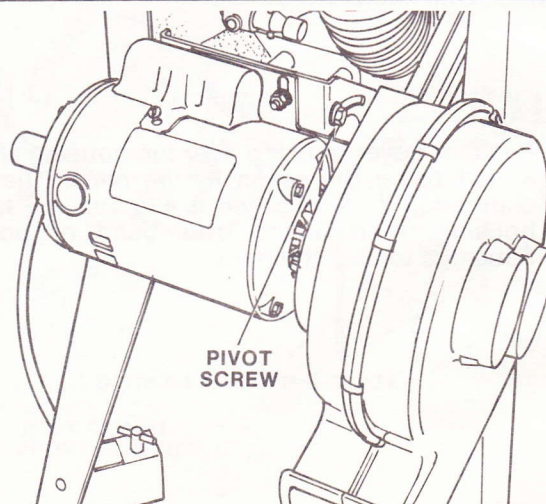


- M. Lift entire motor and blower assembly and slide two pins of motor mount into holes in rear of cradle. Slip belt through slot in baffle and install on arbor pulley.

CAUTION: Do not lift by blower. Lift only by motor or motor mount.

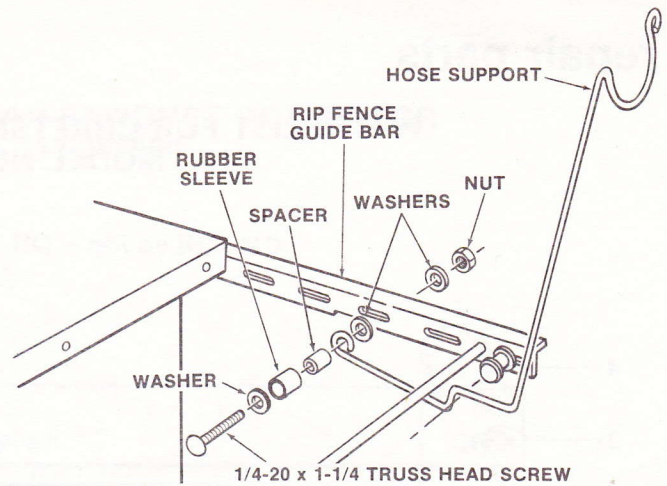


- N. With arbor elevated to maximum height, adjust position of motor to position pivot screw just at top end of slot. Tighten motor base clamp screws. Adjust position of motor on bracket to align pulleys.



O. Assemble the two rubber sleeves over the two metal spacers. Locate the six 1/4-inch I.D. flat washers, two 1/4-20 x 1-1/4" Truss Head Screws, and two 1/4-20 Hex Nuts. Install a screw, washer, spacer and another washer into the first slot on the outside end of the rear Rip Fence Rail. Attach with a washer and nut. Insert the second spacer into the loop at the straight end of the Hose Support. Install this to the rail with the screw, washers and nut into the third slot. Both spacers should be located at the outside end of their slot. The Hose Support should rest on the outside spacer with the hooked end pointing up.

NOTE: If you have side extension mounted on right, replace existing screw with 1/4-20 x 1-1/4 truss hd. screw furnished.



P. Attach guard assembly to the spreader support rod by first lifting the short hose that enters the back of the saw. Then, with the guard assembly tilted back at about 45°, slide the guard onto the spreader support rod. Rotate guard so that it engages the alignment pin on the spreader support rod and tighten thumb screw.

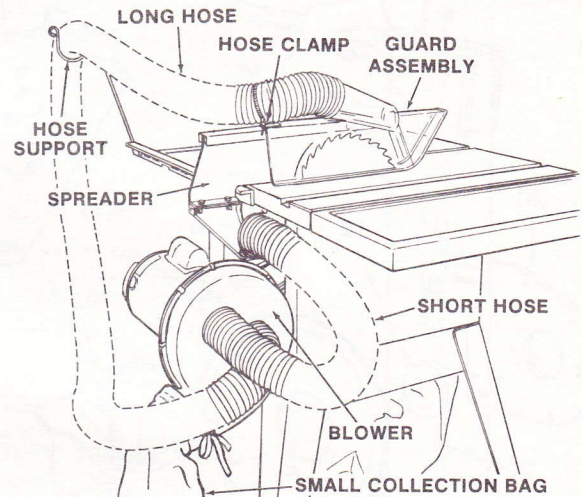
Q. Attach long hose to the lower inlet on blower near back of saw. Engage at least two turns of the hose wire over the ramps on the inlets. Loop this hose through hose support and attach other end to guard.

R. Attach loose end of short hose to the other inlet of blower.

S. Slip small collection bag over outlet of blower and tie securely with nylon tie straps.

T. Secure long hose to clip on guard with the cable tie included in accessory package. Leave enough slack in the tie to allow removal of the hose from the guard. Cut off excess tie.

U. Support and position long hose on hose support with sufficient slack so guard will stay in raised position for blade changing, and so sawblade can be tilted to 45° bevel without distorting the spreader out-of-line with the sawblade.



V. Tilt guard to raised position. Check to see that the blade and spreader are at 90° to table surface and that the spreader is in the plane of the sawblade. If not, realign by following instructions in your saw's owners manual. This action is necessary for safe operation and for quality work.

operation

Warning: Provide support for the clear plastic guard when it is in a raised position, such as when changing sawblades, to prevent the guard from falling back onto the table and causing possible injury.

This Sawdust Collector is designed specifically for use on Sears Craftsman 10-inch Belt Drive Table Saws.

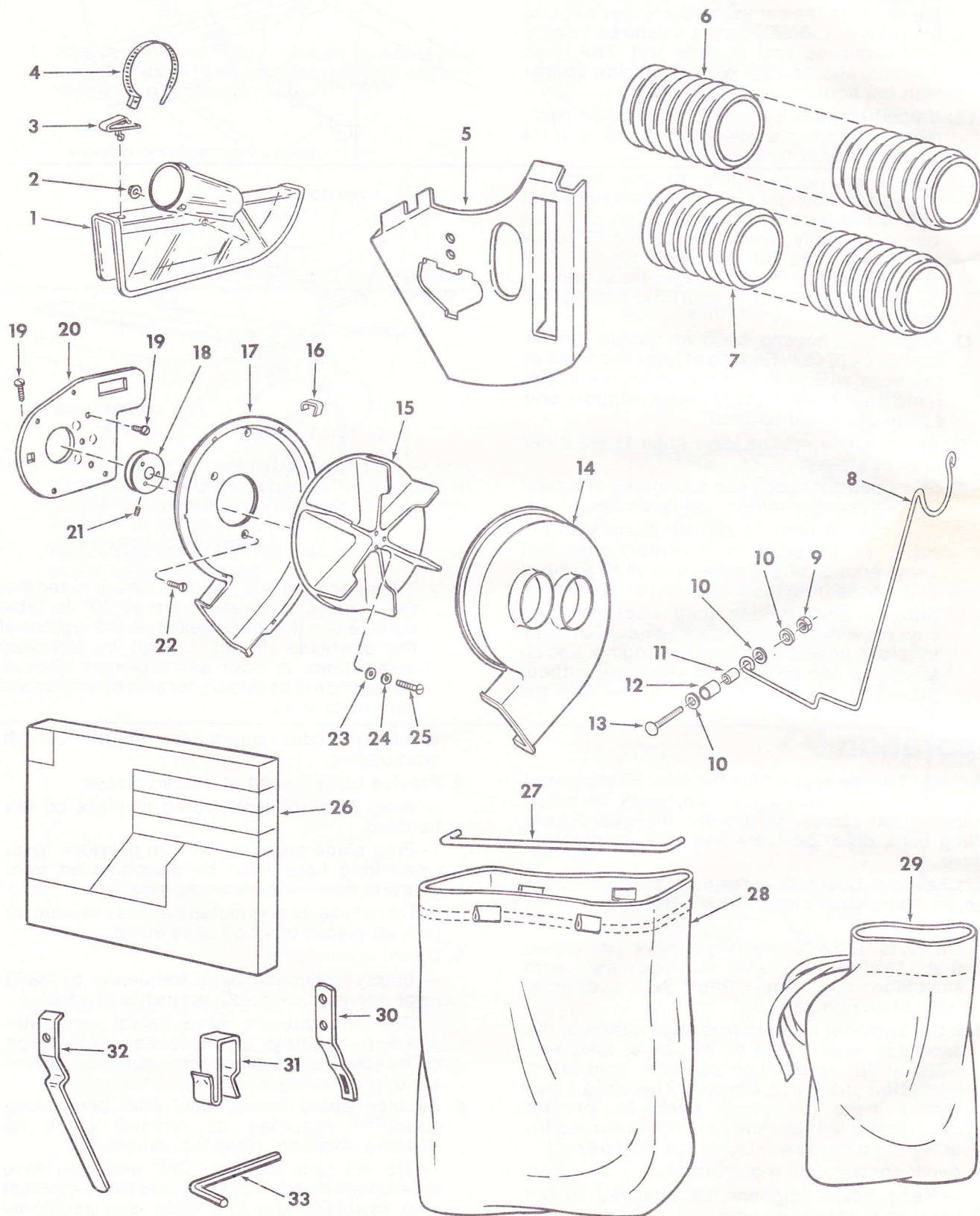
1. Do not turn saw "ON" until you have determined that the Spreader is in true alignment with sawblade and saw table. See additional instructions on page 3.
2. If the Spreader is not in true alignment with the sawblade when tilted to 45° bevel (and was when at 90° to the table surface), readjust or reposition the Hose Bracket. The Long Hose should have sufficient slack to prevent distortion of the Spreader, but not so much as to droop onto the saw table or the workpiece.
3. Avoid contact with moving parts:
 - Keep hoses permanently attached to fan housing at rear of machine.
 - Do not use disconnected hose as a vacuum.
 - Let the sawblade stop completely before removing bags, changing hose connections or

reaching under guard to remove cut-off workpieces.

4. Provide containment of thrown pieces:
 - Keep small collection bag in place on fan housing.
 - Plug blade guard outlet with provided foam when long hose must be disconnected from guard to saw oversize workpiece.
 - Do not use disconnected hose as a vacuum to pick up pieces of wood or sawdust.
5. Guard against fire:
 - Empty collection bags frequently to avoid large accumulations of flammable sawdust.
 - Do not cut or sand metal or other spark-producing workpieces with large collection bag in place. Remove bag before starting operation.
6. Replace guard immediately after completing operation requiring its removal (such as dadoing, molding, resawing, rabbeting.)
 - Do not turn the saw "ON" until you have determined that the spreader is in true alignment with sawblade and saw table. See additional instructions on p. 3.
7. Note and follow safety instructions that appear on the sawdust collector blower housing.

repair parts

PARTS LIST FOR CRAFTSMAN SAWDUST COLLECTOR MODEL NO. 113.299660



**PARTS LIST FOR CRAFTSMAN SAWDUST COLLECTOR
MODEL NO. 113.299660**

Always Order by PART NO. - not by KEY NO.

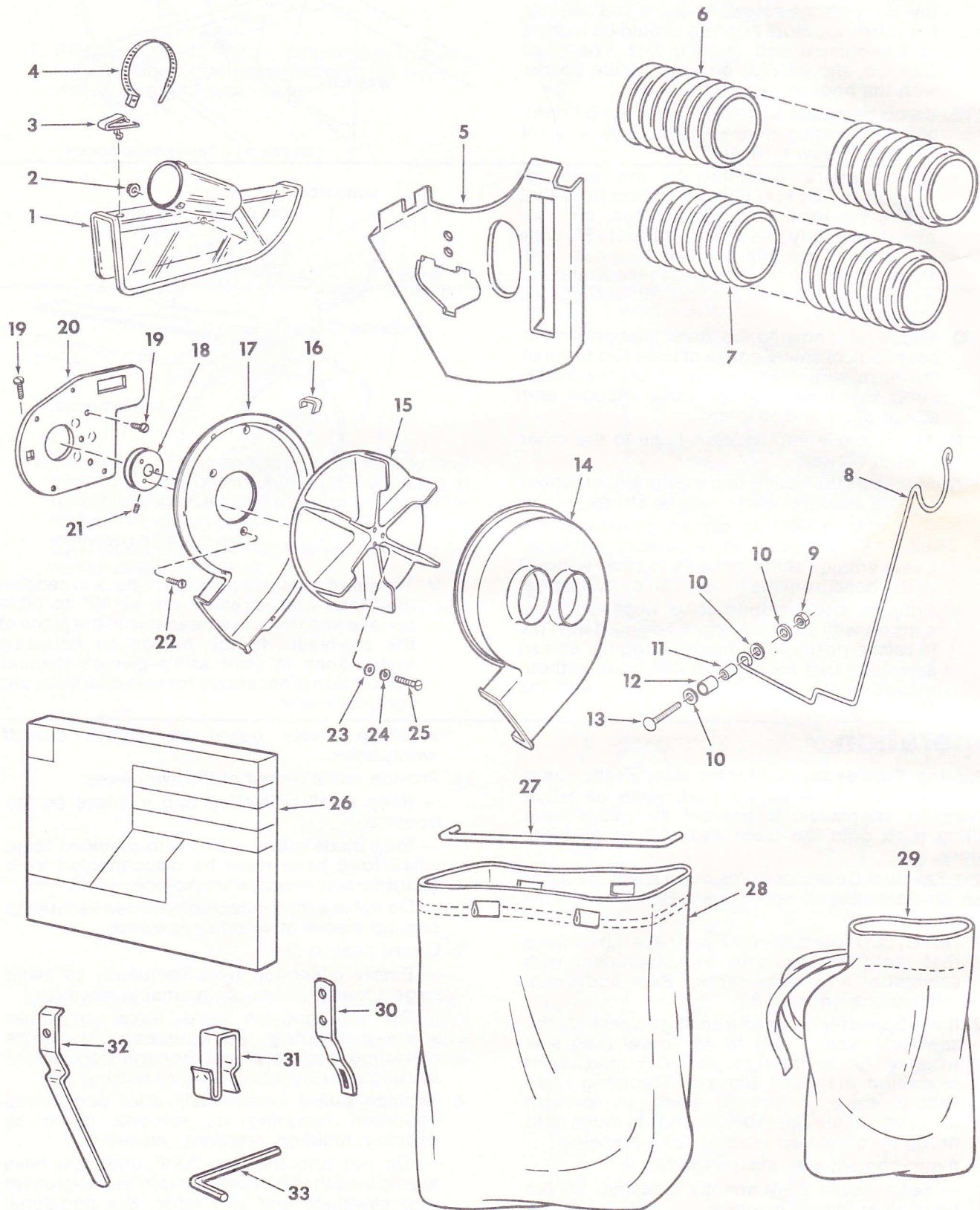
Key No.	Part No.	Description	Qty.
1	65082	Guard	1
2	60208	• Nut, Push	1
3	65094	• Clip, Cable	1
4	65095	• Tie, Cable	1
5	65074	Baffle, Moving	1
6	65080	Hose, 3" x 120"	1
7	65079	Hose, 3" x 48"	1
8	65081	Support, Hose	1
9	STD541025	•* Nut, Hex 1/4-20	2
10	STD551025	•* Washer, 17/64 x 5/8 x 1/16	6
11	60394	• Spacer, 1/4 Rolled	2
12	65092	• Sleeve, Elastomer	2
13	60404	• Screw, Truss Hd. 1/4-20 x 1-1/4	2
14	65077	Cover, Housing	1
15	65076	Fan	1
16	65091	• Clip	7
17	65096	Housing, Fan w/Label	1
18	65089	• Pulley, Blower	1
19	448037	• Screw, Pan Hd. Ty. T 10-32 x 5/8	4
20	65087	Plate, Mounting w/o Label	1
21	222460	• Screw, Soc. Set 5/16-18 x 3/8	1
22	100876	• Screw, Flat Hd. 10-32 x 1-1/2	4
23	STD551010	*• Washer, 13/64 x 1/2 x 3/64	3
24	STD551110	*• Lockwasher, N10	3
25	436599	• Screw, Rd. Hd. 10-32 x 2-3/4	3
26	65075	Seals, Foam	1
27	65083	Rod, Mounting	2
28	65084	Bag, Large Collection	1
29	65078	Bag, Small Collection	1
30	65090	• Clamp, Motor Mounting	1
31	65093	• Clip, Wire	3
32	65088	• Hook, Mounting	4
33	60096	Wrench, Hex L 5/32	1
—	65085	Owners Manual (not illustrated)	1
—	65086	Bag of Loose parts (not Illustrated)	

* Standard Hardware Item — May be Purchased Locally.

• Included in Bag of Loose parts 65086.

repair parts

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• Included in Bag of Loose parts 65086.

Sears

owners manual

SERVICE

**MODEL NO.
113.299660**

HOW TO ORDER REPAIR PARTS

SAWDUST COLLECTOR

Now that you have purchased your Sawdust Collector, should a need ever exist for repair parts or service, simply contact any Sears Service Center and most Sears, Roebuck and Co. stores. Be sure to provide all pertinent facts when you call or visit.

Model and serial number may be found on the back of mounting Plate.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

PART NUMBER	PART DESCRIPTION
MODEL NUMBER 113.299660	NAME OF ITEM SAWDUST COLLECTOR

All parts listed may be order from any Sears Service Center and most Sears stores. If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for handling.

Sold by SEARS, ROEBUCK AND CO., Chicago, IL. 60684 U.S.A.